

MLINK DAILY SHUT DOWN

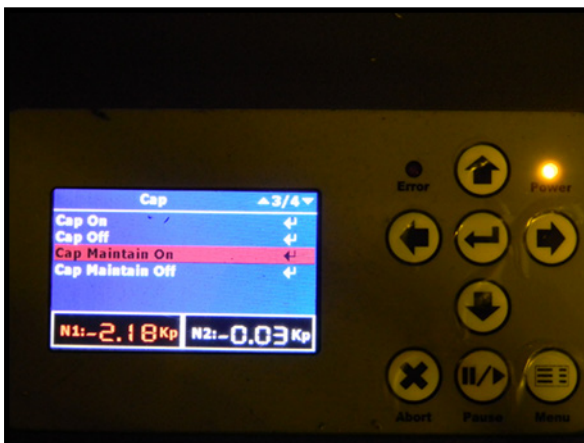
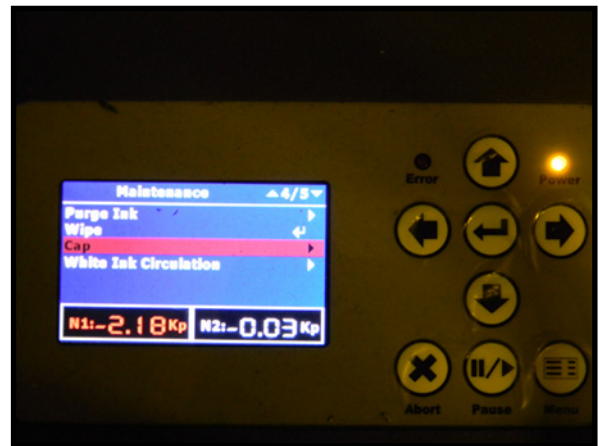
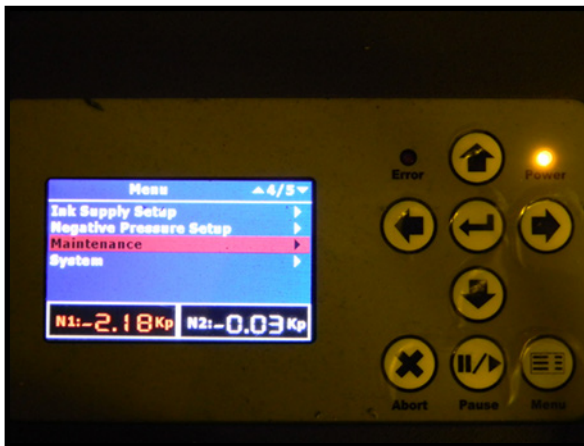
Description: How to perform the proper daily shut down procedures for the M-LINK DTG printers.

Source: MZ – 2/10/16

NOTE: M-LINK X Shown in photos.

In order to increase the proper functionality of the M-Link, they must be shut down properly at the end of each day.

- Press MENU on the control panel
 - Scroll down to MAINTENANCE
 - Press the RIGHT arrow to enter
 - Scroll down to CAP MAINTAIN
 - Press the RIGHT arrow to enter
 - Scroll down to CAP MAINTAIN ON
 - Press the CENTER button to activate
- This will allow the operator to inspect the capping pads.

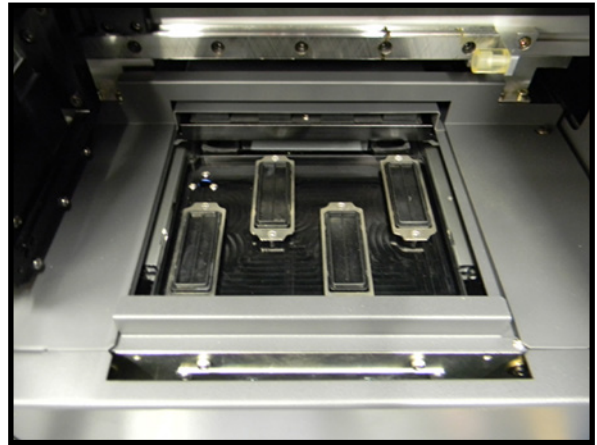


When the M-Link is capped, the print heads need to stay moist.

To do this, the capping pads must be filled with a mixture of distilled water and glycerin. This is a 60%/40% mixture. 60% Glycerin; 40% Distilled Water.

Inspect the capping pads to assure you have the proper amount of mixture on them. It should just be filled to the top of each capping pad.

(NOTE: Ink will mix in during the night to cause the mixture to discolor)



Glycerin and Distilled Water can be found at any drug store or grocery store.

When the cap inspection is finished, scroll down to CAP MAINTAIN OFF.

Press the CENTER button to activate.

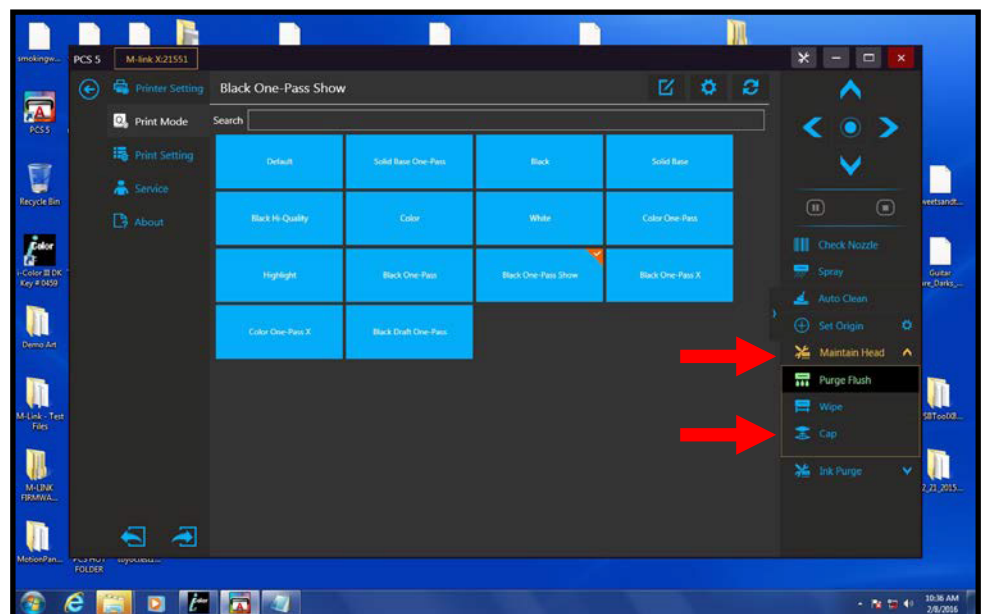
The wiper tray will come back to the front position. The print carriage will move back over the capping station (PWC).



On the computer, go to the Printer Control Screen (PCS).

Click on MAINTAIN HEAD
Click CAP.

The machine is now capping itself for the night.



Finally, turn OFF the computer monitor. Leave the computer, along with all the programs, running. The M-Link will remain ON as well.